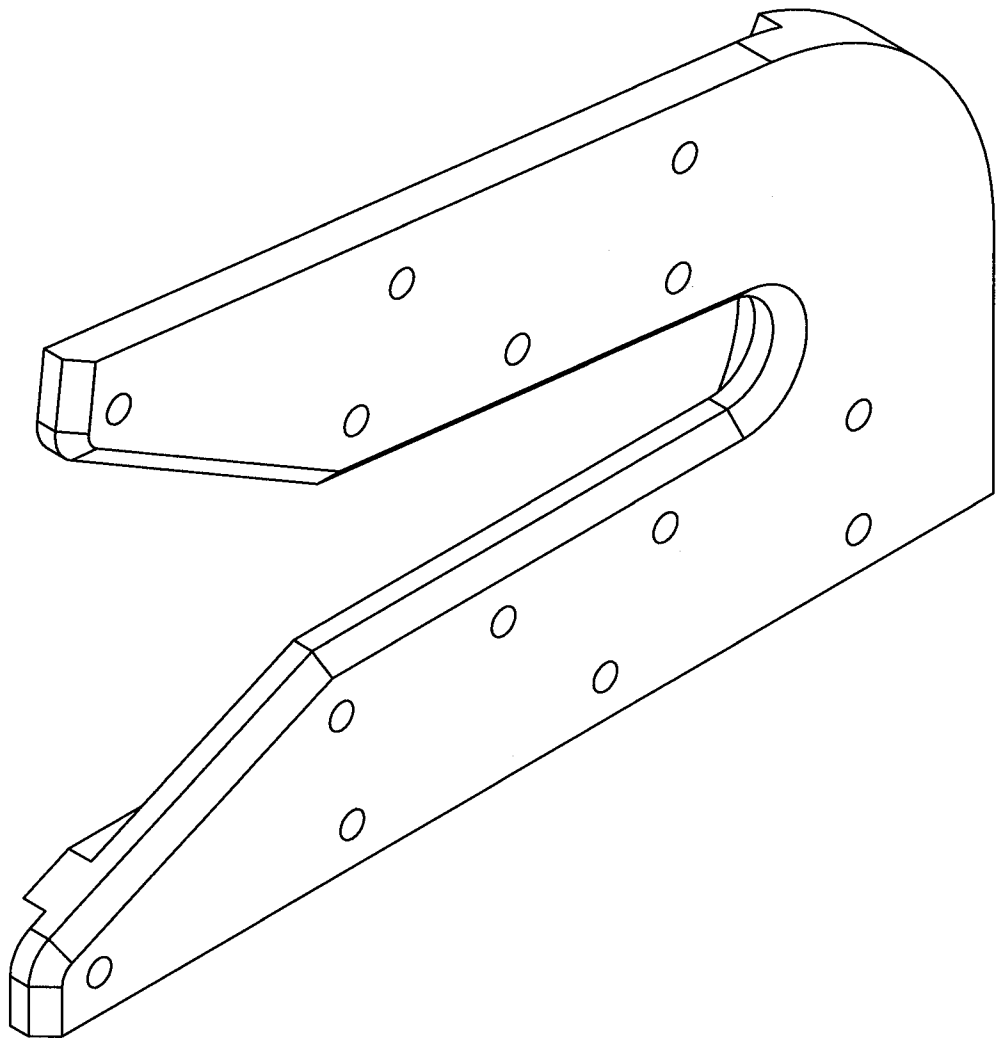


D5140-1 UPPER CUTTER BODY LH



D5140-2 UPPER CUTTER BODY RH


RELEASED

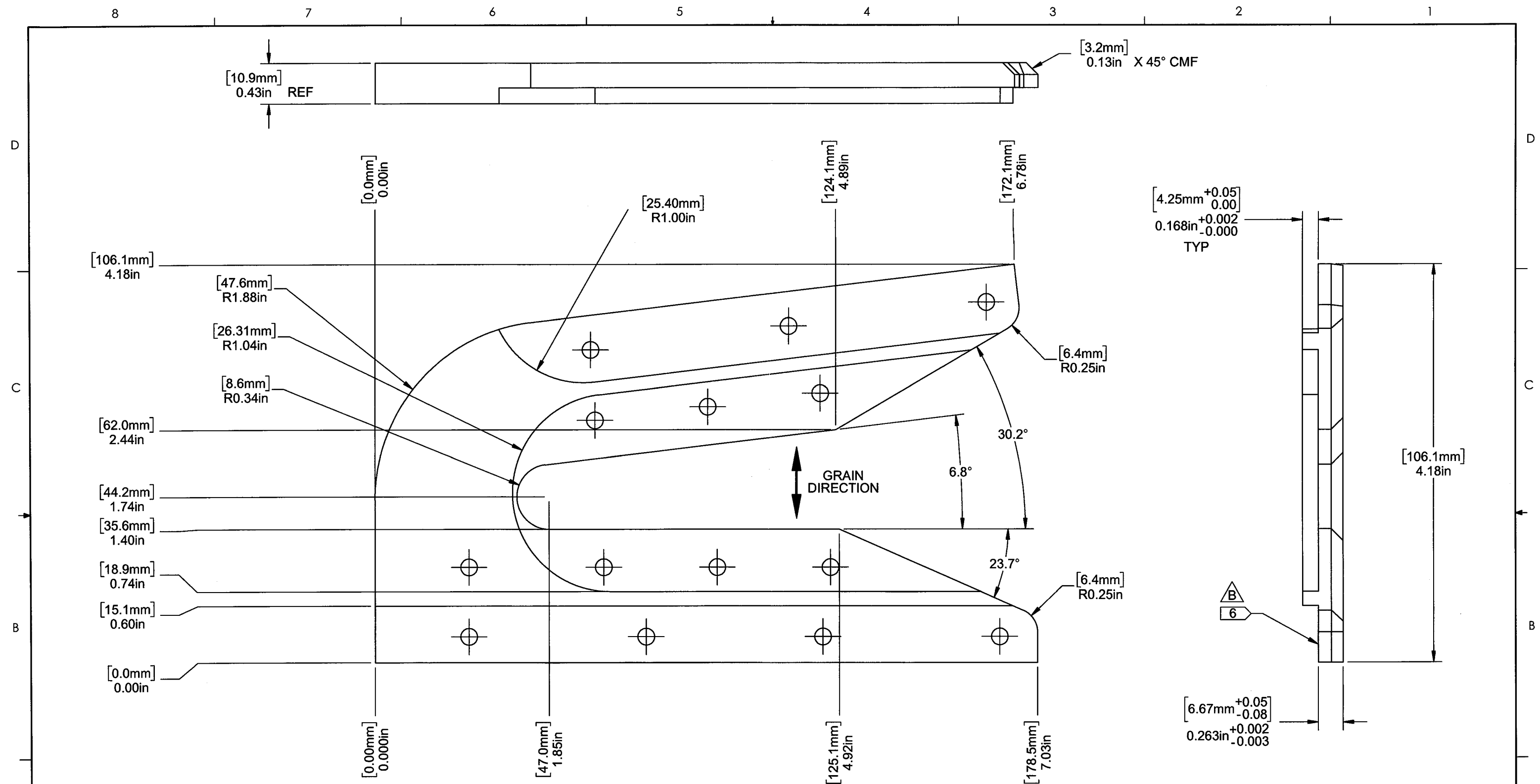
2021 MAR 03

H3 ECR 2021-36

[Signature]

APPROVED

B	REV -1/-2: NOTES 1 (ADD PLATE OPTION), 2 (FORMAT), 6, 8, ADD FLAG NOTE 6 (ZN B2-2, B7-4), ADD "TYP" TO DIM (ZN D2-3, C2-3, B2-3, D7-5, B7-5)		RF	20.11.03
A	NEW RELEASE		AK	14.07.15
REV.	DESCRIPTION		BY	DATE
DESIGN	AK	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	RF			
CHECKED	SAD	DRAWING NO. D5140		REV. B
MFG. APPR.	DD			SHEET 1 OF 5
APPROVED	CP	TITLE UPPER CUTTER BODY		SCALE
DE APPR.	CP 			NTS
DATE 20.11.03		COPYRIGHT © 2014 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		



NOTES:

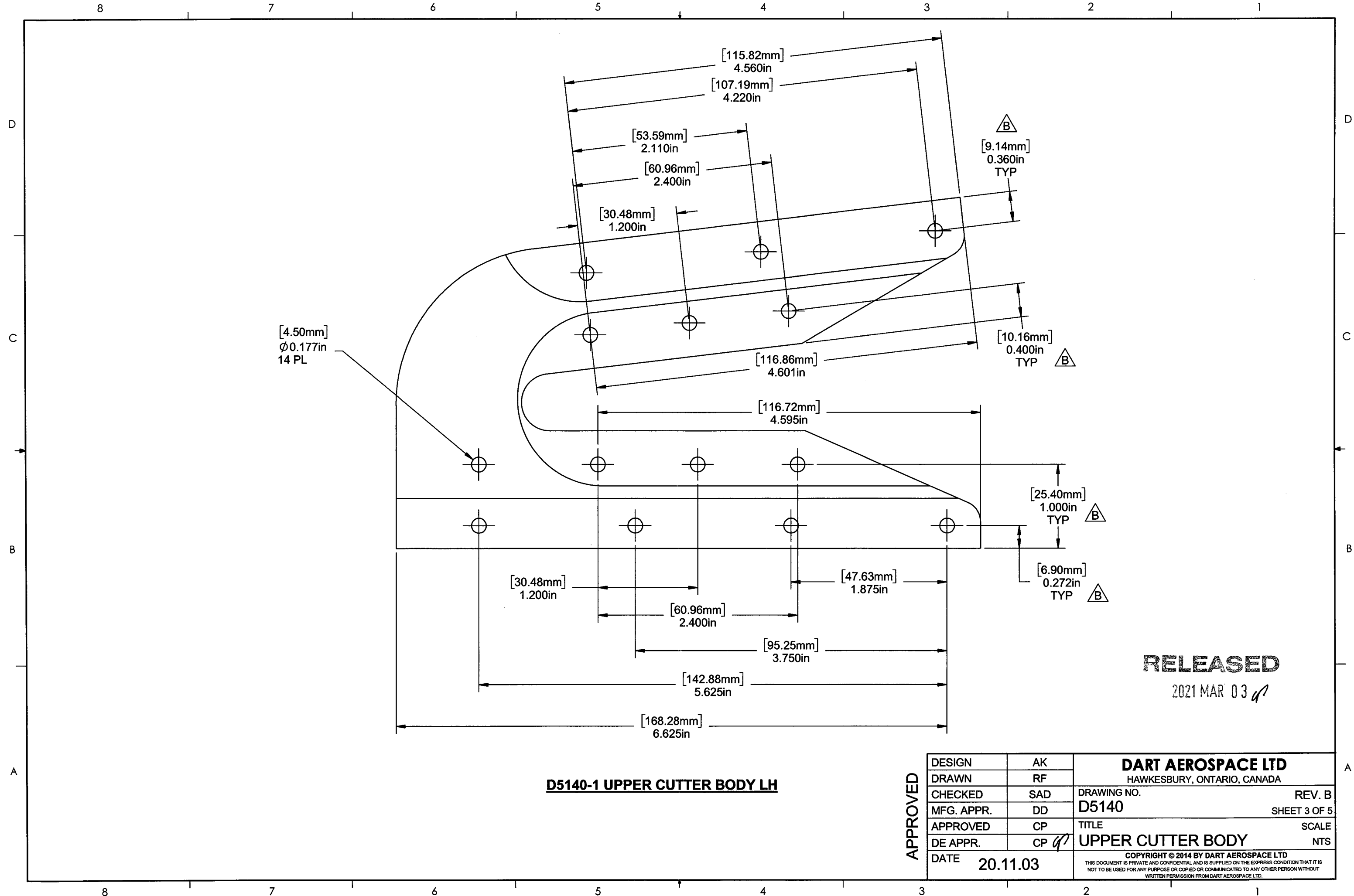
- 1) MATERIAL: 7075-T6 (OR T651/T6510/T6511/T62) ALUMINUM BAR
PER AMS-QQ-A-225/9 (OR AMS 4122/4123/4186/4187) OR PER AMS-QQ-A-200/11
REF DART SPEC M7075T6B
OR 7075-T6/T62/T651 ALUMINUM SHEET OR PLATE
PER QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS 4045 OR ASTM B209
REF DART SPEC M7075T6S
- 2) FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK;;
PRIME PER DART QSI 005 4.2.1 USING MIL-PRF-23377 1-2 MILS
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED, ALL METRIC DIMENSIONS ARE REFERENCE DIMENSIONS.
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5140-1", REVISION, & BATCH NUMBER
PER DART QSI 044 METHOD 6.1 (FINE POINT MARKER)
- 7) WEIGHT: 0.57 LBS, 0.26 KGS.
- 8) PART DIMENSIONS CONTROLLED BY CAD MODEL FILE: D5140-1-B.STEP

D5140-1 UPPER CUTTER BODY LH

RELEASED
2021 MAR 03

APPROVED

DESIGN	AK	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	SAD	DRAWING NO. D5140	REV. B
MFG. APPR.	DD		SHEET 2 OF 5
APPROVED	CP	TITLE	SCALE
DE APPR.	CP <i>gr</i>	UPPER CUTTER BODY	NTS
DATE	20.11.03	COPYRIGHT © 2014 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

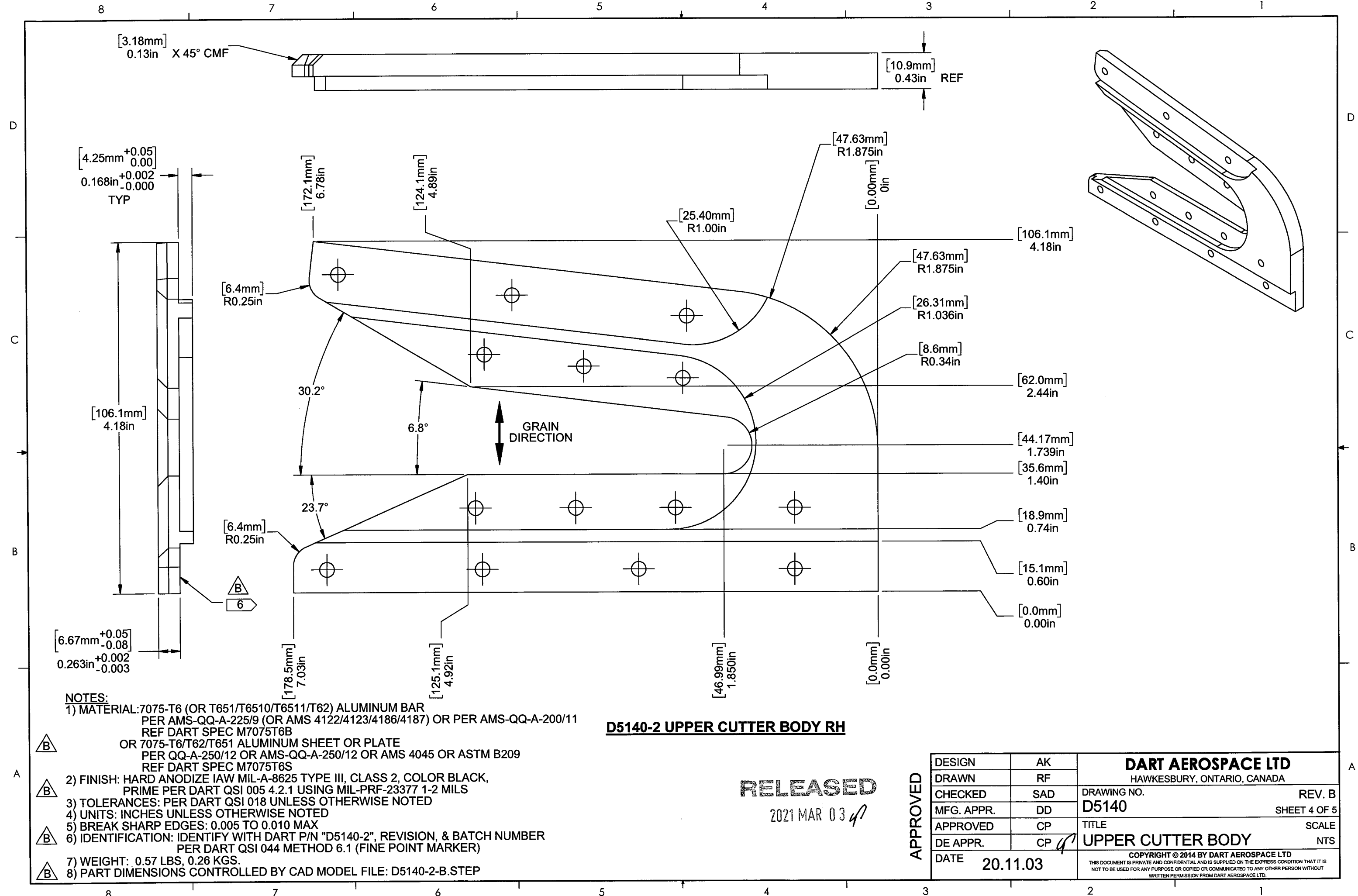


[4.50mm]
Ø0.177in
14 PL

D5140-1 UPPER CUTTER BODY LH

RELEASED
2021 MAR 03

APPROVED	DESIGN	AK	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
	DRAWN	RF		
	CHECKED	SAD	DRAWING NO.	REV. B
	MFG. APPR.	DD	D5140	SHEET 3 OF 5
	APPROVED	CP	TITLE	SCALE
	DE APPR.	CP	UPPER CUTTER BODY	NTS
DATE		20.11.03	COPYRIGHT © 2014 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



NOTES:

- 1) MATERIAL: 7075-T6 (OR T651/T6510/T6511/T62) ALUMINUM BAR
PER AMS-QQ-A-225/9 (OR AMS 4122/4123/4186/4187) OR PER AMS-QQ-A-200/11
REF DART SPEC M7075T6B
OR 7075-T6/T62/T651 ALUMINUM SHEET OR PLATE
PER QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS 4045 OR ASTM B209
REF DART SPEC M7075T6S
- 2) FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK,
PRIME PER DART QSI 005 4.2.1 USING MIL-PRF-23377 1-2 MILS
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5140-2", REVISION, & BATCH NUMBER
PER DART QSI 044 METHOD 6.1 (FINE POINT MARKER)
- 7) WEIGHT: 0.57 LBS, 0.26 KGS.
- 8) PART DIMENSIONS CONTROLLED BY CAD MODEL FILE: D5140-2-B.STEP

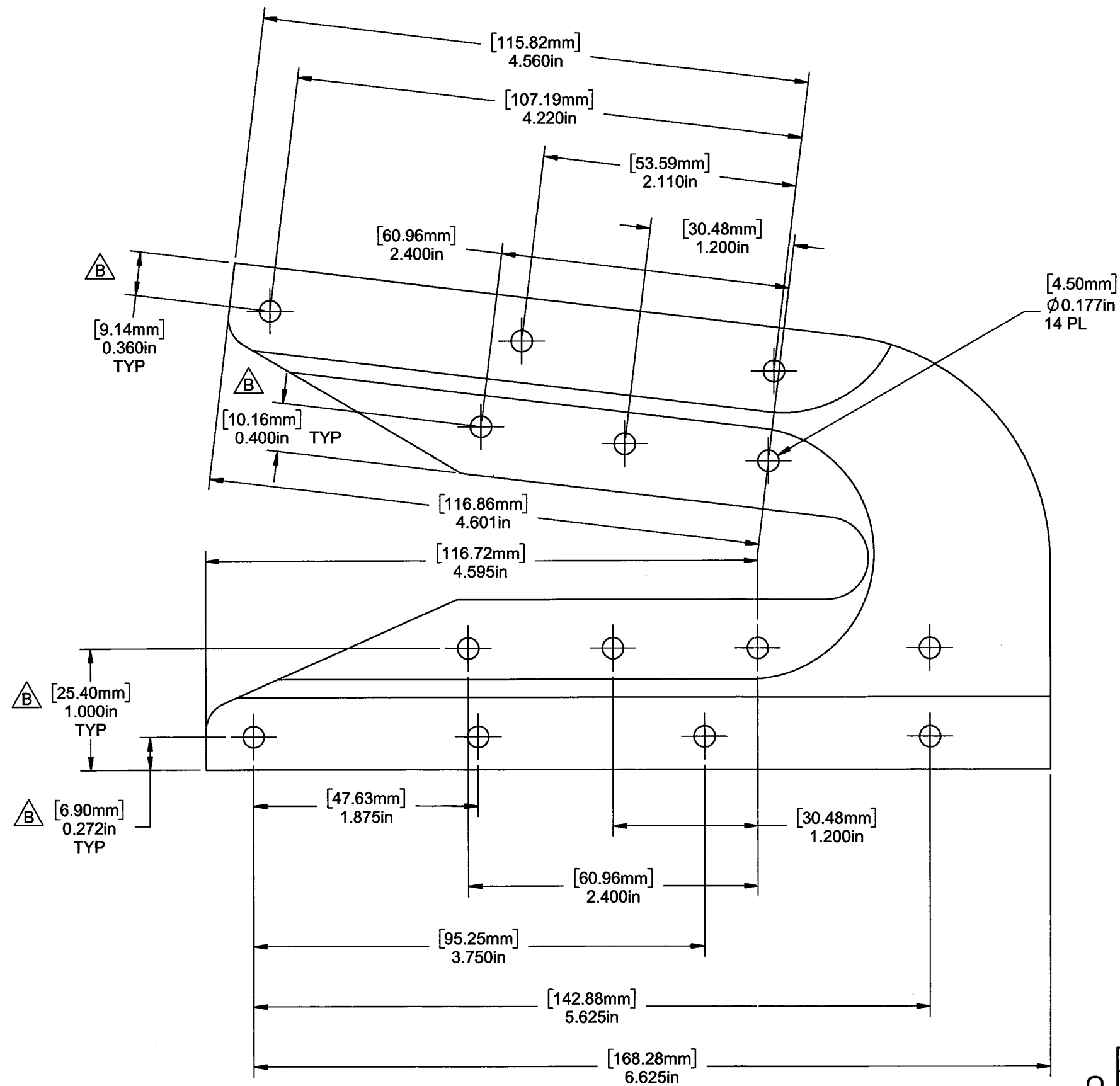
D5140-2 UPPER CUTTER BODY RH

RELEASED

2021 MAR 03

APPROVED

DESIGN	AK	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	SAD	DRAWING NO.	REV. B
MFG. APPR.	DD	D5140	SHEET 4 OF 5
APPROVED	CP	TITLE	SCALE
DE APPR.	CP	UPPER CUTTER BODY	NTS
DATE	20.11.03	COPYRIGHT © 2014 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



D5140-2 UPPER CUTTER BODY RH

RELEASED

2021 MAR 03 *up*

APPROVED

DESIGN	AK	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	SAD	DRAWING NO.	REV. B
MFG. APPR.	DD	D5140	SHEET 5 OF 5
APPROVED	CP	TITLE	SCALE
DE APPR.	CP <i>up</i>	UPPER CUTTER BODY	NTS
DATE	20.11.03	<small>COPYRIGHT © 2014 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	